



## MODEL : LK-T41

Receipt Printer User's Manual



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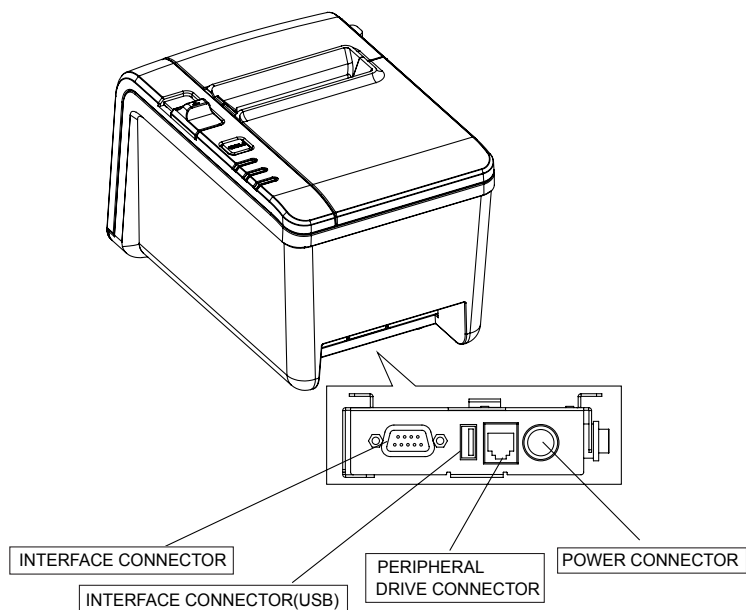
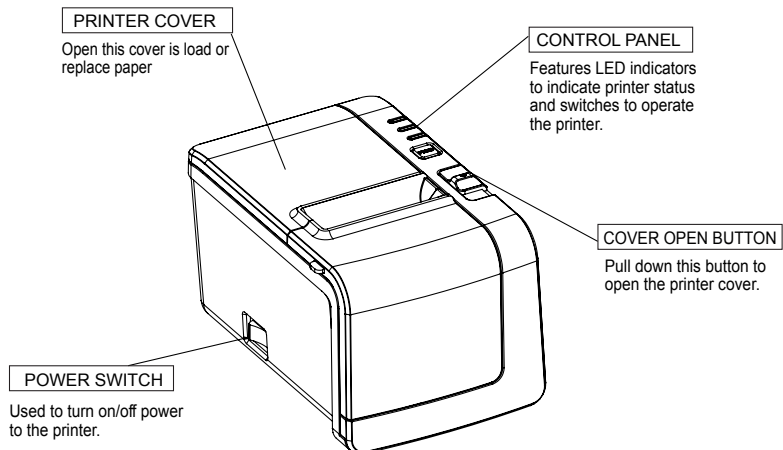
**Disposal of Old Electrical&Electronic Equipment(Applicable in the European Union and other European countries with separate collection systems)**

This symbol on the product or on its packaging indicates that this product shall not be treated as household waste. Instead it shall be handed over to the applicable collection point for the recycling of electrical and electronics equipment. For more detailed information about recycling of this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.

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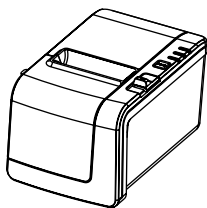
# 1. Parts Identifications



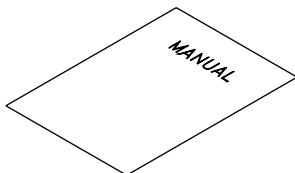
## 2. Setting Up the Printer

### 2-1. Unpacking

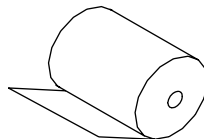
Your printer box should be included these items. If any items are damaged or missing, please contact your dealer for assistance.



The Printer



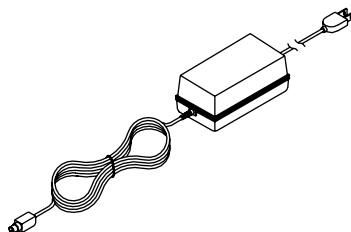
User's Manual



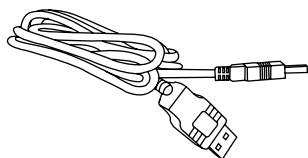
Roll Paper



Interface Cable(optional)



Adaptor(optional)

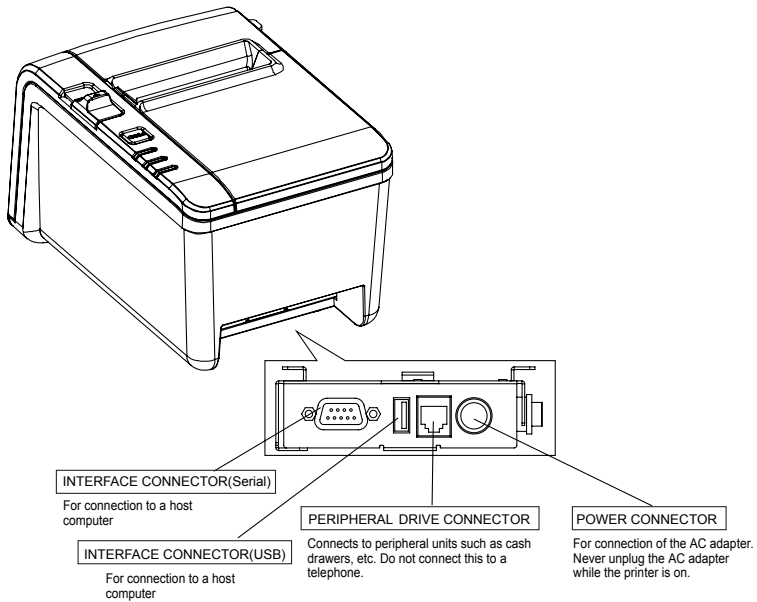


Interface Cable USB (optional)

## 2-2. Connecting the Cables

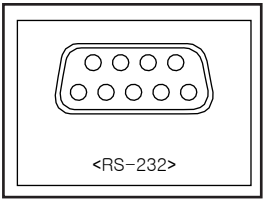
You can connect up the cables required for printing to the printer.

They all connect to the connector panel on the back of the printer, which is shown below :



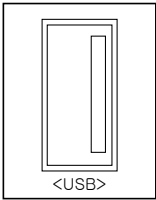
Before connecting any of the cables, make sure that both the printer and the computer are turned off.

2-2-1. Interface Connector



Serial Interface

PIN	SIGNAL	I/O	DESCRIPTION
3	TXD	Output	Printer transmit data line RS-232C level
2	RXD	Input	Printer receive data line RS-232C level
4, 7	DTR	Output	Printer handshake to host line RS-232C level
6	DSR	Input	Data Send Ready
5	GND	-	System Ground

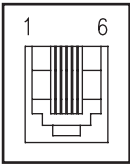


USB Interface

PIN	SIGNAL	I/O	DESCRIPTION
1	+5V	-	+5V
2	DATA-	-	Printer transmit data line
3	DATA+	-	Printer transmit data line
4	GND	-	System Ground

2-2-2. Cash Drawer Connector

The printer can operate two cash drawers with a 6 pin RJ-11 modular connector. The driver is capable of supplying a maximum current of 1.0A/24VDC for 510ms or less when not printing.



PIN	SIGNAL	DESCRIPTION
1	Signal GND	-
2	Drawer kick-out drive signal 1	Output
3	Drawer open/close signal	Input
4	+24V	-
5	Drawer kick-out drive signal 2	Output
6	Signal GND	-

Caution : To avoid an overcurrent, the resistance of the drawer kick-out solenoid must be 24  $\Omega$  or more.

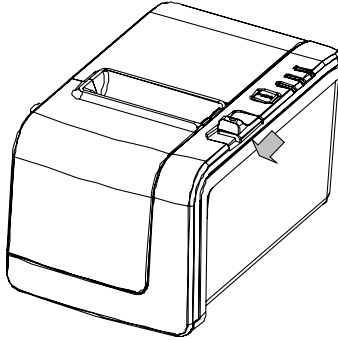


### 2-3. Loading the Roll Paper

Notes: Be sure to use paper rolls that meet the specifications. Do not use paper rolls that have the paper glued to the core because the printer cannot detect the paper end correctly.

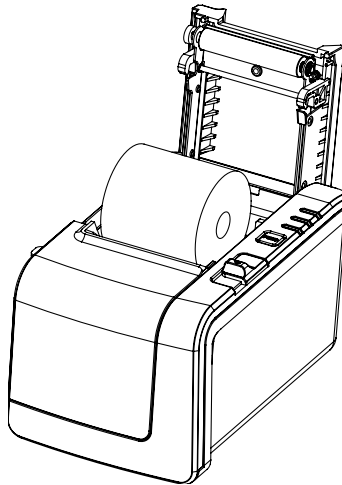
#### 2-3-1. Turn off power switch

1. Make sure that the printer is not receiving data; Otherwise, data may be lost.
2. Open the paper roll cover by pushing down the cover open button.

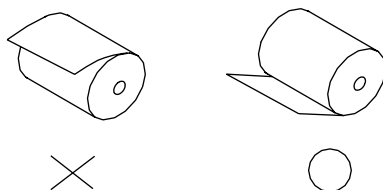


3. Remove the used paper roll core if there is one inside.

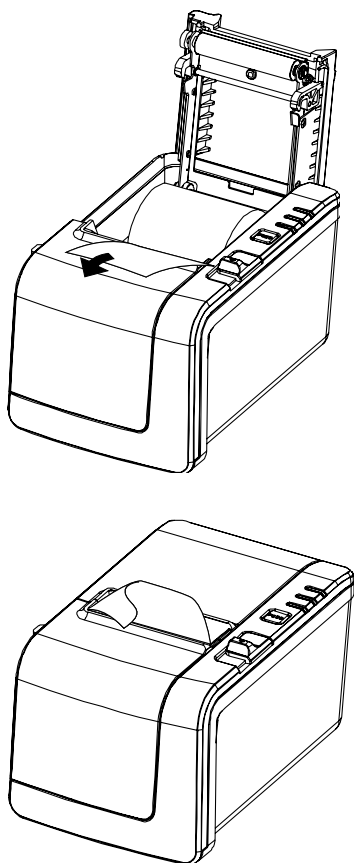
4. Insert new paper roll as shown.



5. Be sure to note the correct direction that the paper comes off the roll.



6. Pull out a small amount of paper, as shown. Then, close the cover.



## 2-4. Dip Switch Setting

The printer is set up at the factory to be appropriate for almost all users. On the other hand, offers some more settings for users with special requirements. It has DIP switches that allow you to change communication setting, such as handshaking and parity check, as well as print density. The functions of the dip switch is shown in the following tables.

♣Note : Power off. And open the cover of Dip Switch and change setting.

### 2-4-1. Serial Interface Specification

#### DIP Switch Functions 1

SW	FUNCTION	ON	OFF	DEFAULT
2	Hexadecimal	HEXDUMP	NORMAL	OFF
3	Hand Shaking	XON/XOFF	DTR/DSR	OFF

#### DIP Switch Functions 2(Baudrate selection)

Transmission speed	SW-7	SW-8
115200 bps	ON	ON
9600 bps	OFF	ON
19200 bps	ON	OFF
38400 bps	OFF	OFF

#### DIP Switch Functions 3

##### Print Density

Print Density	SW-5	SW-6
Low Power	ON	ON
Normal	OFF	ON
Normal	ON	OFF
Dark	OFF	OFF

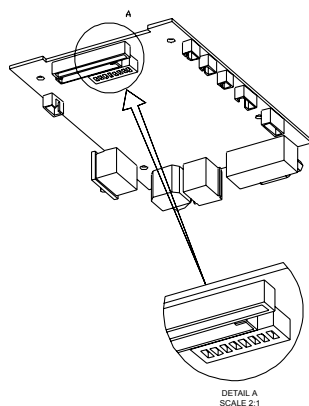
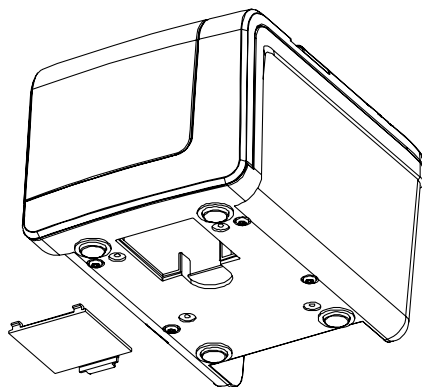
##### Emulation

FUNCTION	SW-4
ESC Pos	OFF

♣ **CAUTION:**

Turn off the printer while removing the DIP switch cover to prevent an electric short, which can damage the printer.

1. Make sure the printer is turned off.
2. Remove the screw from the DIP switch cover. Then, take off the DIP switch cover as shown in the illustration below.



3. Set the switches using a pointed tool, such as tweezers or a small screwdriver.
4. Replace the DIP switch cover.

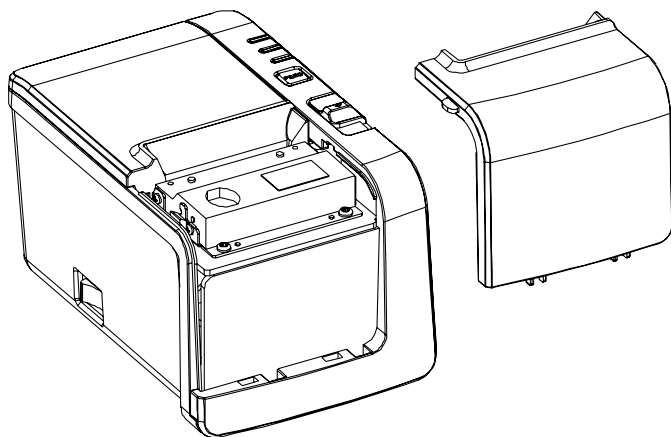
The new settings take effect when you turn on the printer.

**♣ CAUTION:**

When the paper is jammed with cutter, the top cover might be stuck. In this case, repeat power on and off several times.

If the top cover is still stuck, please follow the steps to release the papers from jamming.

1. Make sure the printer is turned off.
2. Remove the screw from the DIP switch cover. Then, take off the DIP switch cover as shown in the illustration below.



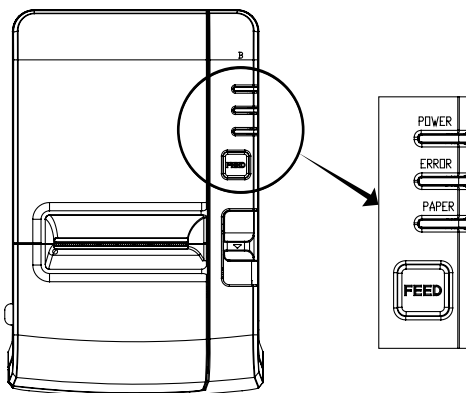
3. Turn screw with drivers to a direction until paper is released from the cutter.

## 3. Control panel and other functions

### 3-1. Control panel

You can control the basic paper feeding operations of the printer with the button on the control panel. The indicator lights help you to monitor the printer's status.

Control Panel



Button

The button can be disabled by the ESC c 5 command.

Press the FEED button once to advance paper one line. You can also hold down the FEED button to feed paper continuously.

### 3-2. Error indicators

This section explains the different patterns signaled by the three LED indicators located on the top cover of the printer.

STATUS	PAPER	ERROR	POWER	REMARKS
	RED	RED	GREEN	
Power off	OFF	OFF	OFF	Normal power is not supplied to the printer
Power on	OFF	OFF	ON	Normal power is supplied to the printer
On line	OFF	OFF	ON	Normal error-free mode
Cover open	ON	ON	ON	Close cover
Paper empty	ON	ON	ON	Insert new paper roll
Test mode	OFF	OFF	ON	Ignored error led

## 4. Self Test

The self-test lets you know if your printer is operating properly. It checks the control circuits, printer mechanisms, print quality, ROM version and DIP switch settings. This test is independent of any other equipment or software.

### Running the self test

1. Make sure the printer is turned off and the printer cover is closed properly.
2. While holding down the FEED button, turn on the printer using the switch on the front of the printer to begin the self-test. The Self Test prints the printer settings and then prints the following, Cuts the paper, and pauses. (Error LED On)

### ***Self-test printing***

***Please press the PAPER FEED button.***

3. Press the FEED button to continue printing.  
The printer prints a pattern using the built-in character set.
4. The self test automatically ends and cuts the paper after printing the following.

***\*\*\* Completed \*\*\****

The printer is ready to receive data as soon as it completes the self-test.

## 5. Hexadecimal Dump

This feature allows experienced users to see exactly what data is coming to the printer. This can be useful in finding software problems.

When you turn on the hex dump function, the printer prints all commands and other data in hexadecimal format along with a guide section to help you find specific commands.

To use the hex dump feature, follow these steps

1. After you make sure that the printer is off and Dip s/w 1-2 is ON, turn on the printer.
2. Run any software program that sends data to the printer. The printer prints "Hexadecimal Dump" and then all the codes it receives in a two-column format. The first column contains the hexadecimal codes and the second column gives the ASC II characters that correspond to the codes.

### Hexadecimal Dump

1B 21 00 1B 26 02 40 40 .!..& . @ @

1B 25 01 1B 63 34 00 1B .%.. c4 ..

41 42 43 44 45 46 47 48 ABCDEFGH

☐ A period (.) is printed for each code that has no ASC II equivalent.

3. Turn off the printer, and make sure that Dip sw 1-2 off.

4. Turn on the printer.



## 6. Specifications

### **Important!**

When connecting or disconnecting the power supply from the printer, be sure that the following cautions are observed.

Use a power supply (Limited Power Supply) of DC 24V±10% and more than 2.5A.

Be careful about installing the printer in an area where there is noise.

Take the appropriate measure to protect against electrostatic AC line noise, etc.

### **6-1. General Specifications**

(1) Printing Method                      Direct line thermal printing.

(2) Print speed                            140mm/sec.

(3) Dot density

203 DPI (Hor / Ver)	203 / 203 (0.125mm / 0.125mm dot)
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(4) Printing Width

203 DPI	Max 54mm (432 dots)
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(5) Number of print columns.

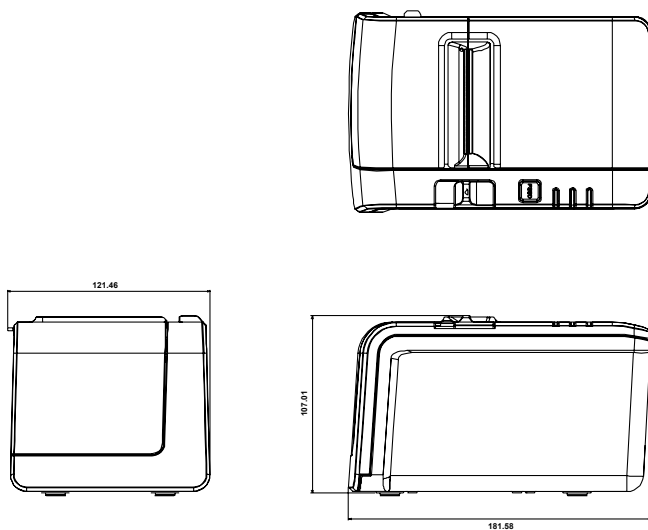
No. of columns

	Font "A"	Font "B"
203 DPI	36	48

(6) Roll paper                            Refer to chapter 2 for details on the recommended roll Paper.  
Paper width : 58.5mm~59.5mm  
Roll diameter : Max. Ø60mm

(7) Weight                                 3.75 lbs (1.7Kg)

(8) Overall dimension



### **6-2. Auto Cutter Specifications**

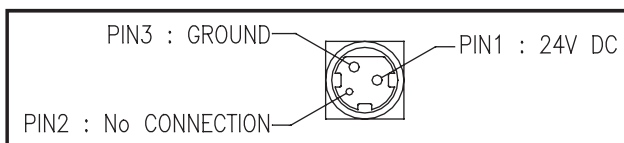
- |                        |  |
|------------------------|--|
| (1) Cutting Frequency  | Max. 30 cuts per minute  |
| (2) Thickness of paper | 0.065 ~ 0.1mm  |
| (3) Cutter Life        | 1.0 million cuttings<br>(if the paper thickness is between 65μm and 100μm) |

### **6-3. Interface**

RS232C Serial Interface Only

### **6-4. Electrical Characteristics**

- |                         |   |
|-------------------------|---|
| (1) Input Voltage       | DC 24V $\pm$ 10%  |
| (2) Current Consumption | Operating: Approx. 1.5 A (at ASC II printing)<br>Peak : Approx. 10 A<br>(at print duty 100%, For 10 seconds or less)<br>Stand-by : Approx. 0.15 A |
| (3) Power Connector     |   |



### ♣ **Important!**

When connecting or disconnecting the power supply from the printer, be sure that the following cautions are observed.

- (1) Use a power supply (Limited Power Supply) of DC 24V $\pm$ 10% and more than 2.5A.
- (2) Be careful about installing the printer in an area where there is noise.
- (3) Take the appropriate measure to protect against electrostatic AC line noise, etc.

### **6-5. Environmental Requirements**

#### (1) Operating

Temperature	5°C to 40°C
Humidity	10% to 90% RH (without condensation)

#### (2) Transport/Storage (except paper)

Temperature	-20°C to 60°C
Humidity	10% to 90% RH (without condensation)

### **6-6. Reliability**

(1) MCBF	50 million lines (based on an average printing rate of 12.5% with paper thickness in the range 65 $\mu$ m to 75 $\mu$ m) 35 million lines (based on an average printing rate of 12.5% with paper thickness in the range 76 $\mu$ m to 150 $\mu$ m)
(2) Head Life	200 million pulses, 200Km
(3) Cutter Life	1.0 million cuttings (if the paper thickness is between 65 $\mu$ m and 100 $\mu$ m)

### **6-7. Certification**

- (1) FCC PART15 CLASS A
- (2) CE EMC/LVD
- (3) MIC
- (4) TUV RoHS

## 7. Command List

No.	Command	Function	REMARKS
1	HT	Horizontal tab	
2	LF	Print and line feed	
3	CR	Print and carriage return	
4	FF	Print and return to standard mode(in page mode)	
5	CAN	Cancel print data in page mode	
6	DLE EOT	Real-time status transmission	
7	DLE ENQ	Real-time request to printer	
8	DLE DC4	Generate pulse at real-time	
9	ESC FF	Print data in page mode	
10	ESC SP	Set right-side character spacing	
11	ESC !	Select print mode(s)	
12	ESC \$	Set absolute print position	
13	ESC %	Select/cancel user-defined character set	
14	ESC &	Define user-defined characters	
15	ESC *	Set bit-image mode	
16	ESC -	Turn underline mode on/off	
17	ESC 2	Select default line spacing	
18	ESC 3	Set line spacing	
19	ESC =	Select peripheral device	
20	ESC ?	Cancel user-defined characters	
21	ESC @	Initialize printer	
22	ESC D	Set horizontal tab positions	
23	ESC E	Turn emphasized mode on/off	
24	ESC G	Turn double-strike mode on/off	
25	ESC J	Print and feed paper using minimum units	
26	ESC L	Select page mode	
27	ESC M	Select character font	
28	ESC R	Select an international character set	
29	ESC S	Select standard mode	
30	ESC T	Select print direction in page mode	
31	ESC V	Turn 90° clockwise rotation mode on/off	
32	ESC W	Set printing area in page mode	
33	ESC \	Set relative print position	
34	ESC a	Select justification	
35	ESC c 3	Select paper sensor(s) to output paper-end signals	
36	ESC c 4	Select paper sensor(s) to stop printing	
37	ESC c 5	Enable/disable panel buttons	
38	ESC d	Print and feed paper n lines	
39	ESC p	General pulse	

No.	Command	Function	REMARKS
40	ESC t	Select character code table	
41	ESC {	Turn upside-down printing mode on/off	
42	FS p	Print NV bit image	
43	FS q	Define NV bit image	
44	GS !	Select character size	
45	GS \$	Set absolute vertical print position in page mode	
46	GS *	Define downloaded bit image	
47	GS /	Print downloaded bit image	
48	GS B	Turn white/black reverse printing mode on/off	
49	GS H	Select printing position of HRI characters	
50	GS I	Transmit printer ID	
51	GS L	Set left margin	
52	GS P	Set horizontal and vertical motion units	
53	GS V	Select cut mode and cut paper	
54	GS W	Set printing area width	
55	GS \	Set relative vertical print position in page mode	
56	GS a	Enable/disable Automatic Status Back(ASB)	
57	GS f	Select font for HRI characters	
58	GS h	Set bar code height	
59	GS k	Print bar code	
60	GS r	Transmit status	
61	GS v 0	Print raster bit image	
62	GS w	Set bar code width	
	< Add >		
1	ESC i	Full cut	
2	ESC m	Partial cut	
3	FS !	Set print mode(s) for Kanji characters	
4	FS &	Select Kanji character mode	
5	FS -	Turn underline mode on/off for Kanji character	
6	FS .	Cancel Kanji character mode	
7	FS 2 c1 d1...dk	Define user-defined Kanji characters	
8	FS C	Select Kanji character code system	
9	FS S 1 2	Set Kanji character spacing	
10	FS W	Turn quadruple-size mode on/off for Kanji character	
11	RS	Beep Sound	





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